: HINGE PANEL DOOR MODIFICATION KIT

Tuesday, 10/24/2006 12:59:02 PM

Kim Johnston

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 29149

Estimate Number

: 12326

P.O. Number

: NA

This Issue Prsht Rev.

First Issue

: 10/24/2006

: NC,

: NA

: 28904 **Previous Run**

Written By

Checked & Approved By

Comment

Type

S.O. No. : JA

: MACHINED PARTS

D3240-1 no longer made in house

Part Number Drawing Number

Drawing Name

: N/A : N/A

Project Number **Drawing Revision**

: A : NIA

: D412709015

Material

: 10/31/2006 **Due Date**

Qty:

2 Um:

Each

Additional Product

Job Number:



: est rev. B 05.03.08

Seq. #:

Machine Or Operation:

Description:

DOCUMENT CONTROL

1.0

Comment: DOCUMENT CONTROL

Photocopy D412-709 bluefile & type labels per PPP D412-709-015 CHG002

06.10.2

2.0 D2126

Comment: Qty.:



6.3000 f(s)/Unit Total: 12.6000 f(s)

pick: qty

72.0"

D2126

part number description Seal

Seal

D32361 3.0

Inventory



Comment: Qty.:

1.0000 Each(s)/Unit

Total:

2.0000 Each(s)



qty 1

part number

D3236-1

description window

8925 -

4.0 D32401 Frame



Comment: Qty.:

1.0000 Each(s)/Unit Total: 2.0000 Each(s)

pick:

qty 1

part number

description

D3240-1 Frame

Box 110/30

DuitAc	OSpace									
W/O:			WO	RK ORDER CHAN	GES					
DATE	STEP	PROCEDURE CHANGE				/	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Categ	ory:						
								d:	Date: _	
NCR:		'	WORK ORDE	R NON-CONFORM	IANCE (N	ICR)				
DATE	STEP Desc	Description of NC	Corrective Action Section B				Verific	cation	Approval	Approval
DATE		Section A	Initial Chief Eng	Action Description Chief Eng	tion Sign Dat	gn & ate	n& ∣ Section			QC Inspecto
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	-									
						ï				

NOTE: Date & initial all entries

Tuesday, 10/24/2006 12:59:03 PM Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HINGE PANEL DOOR MODIFICATION KIT

Job Number: 29149

Part Number: D412709015

Job Number:



Seq. #:

Machine Or Operation:

Description:

5.0

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS





Comment: INSPECT 100% KITS FOR COMPLETENESS PACKAGING 1

PACKAGING RESOURCE #1



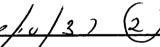
Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-709-015

Location:_

PPP Rev:

FINAL INSPECTION/MO RELEASE



7.0

QC21



Comment: FINAL INSPECTION/W/O RELEASE



Job Completion



1 06.10.31

Dart Aerospace Ltd

W/O:			WORK ORDER CHANGES					
DATE	STEP	PR	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC inspector
						:		
			<i>*</i>					
								
Part No	•	PAR #:	Fault Category:	NCR: Yes	No DO	۸.	Date:	1

Part No:	PAR #:	Fault Category:	NCR: `	Yes	No	DQA:	Date:
			QA: N/C Closed:			Date:	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Verification	A						
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector			

NOTE: Date & initial all entries